

aerospace  
climate control  
**electromechanical**  
filtration  
fluid & gas handling  
hydraulics  
pneumatics  
process control  
sealing & shielding



## Hi-Drive Series

Flexible Servo Drive



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ENGINEERING YOUR SUCCESS.



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# Parker Hannifin

## The global leader in motion and control technologies

### A world class player on a local stage

#### Global Product Design

Parker Hannifin has more than 40 years experience in the design and manufacturing of drives, controls, motors and mechanical products. With dedicated global product development teams, Parker draws on industry-leading technological leadership and experience from engineering teams in Europe, North America and Asia.

#### Local Application Expertise

Parker has local engineering resources committed to adapting and applying our current products and technologies to best fit our customers' needs.

#### Manufacturing to Meet Our Customers' Needs

Parker is committed to meeting the increasing service demands that our customers require to succeed in the global industrial market. Parker's manufacturing teams seek continuous improvement through the implementation of lean manufacturing methods throughout the process. We measure ourselves on meeting our customers' expectations of quality and delivery, not just our own. In order to meet these expectations, Parker operates and continues to invest in our manufacturing facilities in Europe, North America and Asia.

#### Electromechanical Worldwide Manufacturing Locations

##### Europe

Littlehampton, United Kingdom  
Dijon, France  
Offenburg, Germany  
Filderstadt, Germany  
Milan, Italy

##### Asia

Wuxi, China  
Jangan, Korea  
Chennai, India

##### North America

Rohnert Park, California  
Irwin, Pennsylvania  
Charlotte, North Carolina  
New Ulm, Minnesota



Offenburg, Germany

#### Local Manufacturing and Support in Europe

Parker provides sales assistance and local technical support through a network of dedicated sales teams and authorized technical distributors throughout Europe.

For contact information, please refer to the Sales Offices on the back cover of this document or visit [www.parker.com](http://www.parker.com)



Milan, Italy



Littlehampton, UK



Filderstadt, Germany



Dijon, France

# Flexible Servo Drive - Hi-Drive

## Overview

### Description

Hi-Drive is a fully digital drive for brushless motors with currents from 2 to 450 A and operating from 230 VAC or 480 VAC supplies. Hi-Drive is able to control induction motors; its target market is where high precision, accuracy, performance, fieldbus connectivity and custom applications are required.

Hi-Drive features several built-in motion control functions, including current, torque and speed control, positioning with trapezoidal profiles, digital lock with variable ratio and phase correction, electronic cam, real-time mode, S-ramp positioning, homing functions and position capture.

An axis card with Power PC 400 MHz micro processor which is able to control up to 32 interpolated axes via CANopen DS402, further enhances the Hi-Drive functionality.

The Hi-Drive series is suited for simple as well as extremely sophisticated applications such as: Printing machines, wood and metal working machines, feeders, palletizers, applications with different interpolated axes and robots.

### Features

- Current, torque and speed control
- Positioner with trapezoidal profile and S-ramps
- Digital lock with variable ratio and phase correction
- Electronic cam
- Configurable feedback input
- Configurable second encoder input
- Fieldbus RS232, RS422/485, SBCCan, EtherCAT, CANopen DS402, PROFINET
- DC bus connection to clamping board is possible (mono or three-phased)
- Built-in braking resistor (to 45 A)
- Safety relay optional CAT.3 EN 954-1
- Built-in EMC filter: HID2...HID10, HID75...HID450
- Built-in three-phased line choke (HID75...HID155)



### Technical Characteristics - Overview

Device	Nominal current [A]	Peak current [A]	Peak current time [s]	Frame size
HID2	2	4	2	1
HID5	5	10		
HID8	8	16		
HID10	10	20		2
HID15	15	30		
HID16	16	32		
HID25	25	50		
HID35	35	70	3	
HID45	45	90		
HID75	75	135	3	4
HID100	100	180		5
HID130	130	234		
HID155	155	232		6
HID250	250	375		
HID450	450	675		-

## Applications

### Trajectory control of a six axis vertical robot

This is a six axis vertical robot that drives the globe in order to direct a laser pointer on the desired city, selected from the onboard operator panel or from a remote interface. The application is driven by six servo drives, controlled by a CN board integrated in one of the drives. In the board resides the interpolation and transformation part of the robot coordinates. The data for the optimized trajectory are transmitted to the individual axes via CANopen with DSP402 profile, at defined times by the sync protocol. In order to reach motion uniformity, the controller card transmits the demand speed together with the optimized motion data. Thus, every servo drive can internally execute a cubical interpolation of the information received. Moreover at every synch the real CN quota are sent back to the six joints.



The human-machine interface is represented by an industrial PC. By the PC, the operator choose in a graphical globe the city it wants to reach and gives the start/stop command.

# Technical Characteristics

## Technical Data

### Hi-Drive

Model		HID2	HID5	HID8	HID10	HID15	HID16	HID25
	Unit							
<b>Supply voltage and device currents</b>								
Supply voltage	[V]	200...277 VAC single phase(±10 %) 50-60 Hz (±5 %) 200...480 VAC three phase (±10 %) 50-60 Hz (±5 %)						
Nominal current	[A]	2	5	8	10	15	16	25
Peak current	[A]	4	10	16	20	30	32	50
Peak current time	[s]	2						
Control Voltage	[V]	24 VDC (0/ +10 %)						
Overload		200 % for 2 s						

Model		HID35	HID45	HID75	HID100	HID130	HID155	HID250	HID450	
	Unit									
<b>Supply voltage and device currents</b>										
Supply voltage	[V]	200...480 VAC three phase (±10 %) 50-60 Hz (±5 %)			380...480 VAC three phase (±10 %) 50-60 Hz (±5 %)					
Nominal current	[A]	35	45	75	100	130	155	250	450	
Peak current	[A]	70	90	135	180	234	232	375	675	
Peak current time	[s]	2			3				4.5	
Control Voltage	[V]	24 VDC (0/ +10 %)								
Overload		200 % for 2 s								

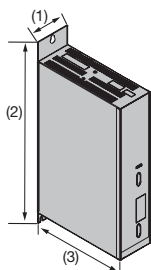
## Ambient Conditions

<b>Temperature range</b>	Operating temperature 0...45 °C
<b>Tolerated humidity</b>	<85 % non condensing
<b>Elevation of operating site</b>	1000 m ASL (derate by 1.5 % every 100 m)
<b>Product Enclosure Rating</b>	IP20

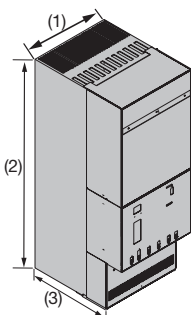
## Standards and Conformance

<b>In compliance with Directive 89/336/EEC following the standard:</b>	<ul style="list-style-type: none"> <li>EN61800-3 (I° and II° environment) with built-in filter when available/A11</li> <li>Electromagnetic Compatibility</li> </ul>
<b>In compliance with Directive 73/23/EEC following the standard:</b>	<ul style="list-style-type: none"> <li>EN 50178 (Safety, Low Voltage Directive)</li> <li>EN 60204-1</li> <li>EN 61800-2</li> <li>EN 61800-5-1</li> </ul>
<b>Safety technology</b>	EN 954-1/ISO 13849-1 (optional safety relay)
<b>Conformance CE and UL</b>	<ul style="list-style-type: none"> <li>UL508C (USA)</li> <li>CSA 22.2 No. 14-05 (Canadian)</li> <li>CE marked</li> </ul>
<b>ATEX</b>	for use in or in connection with potentially explosive environments

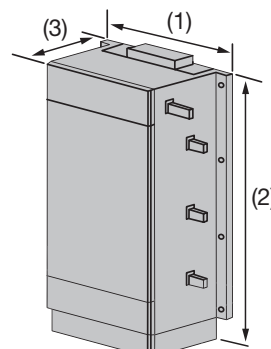
## Dimensions



Sizes 1-2-3:



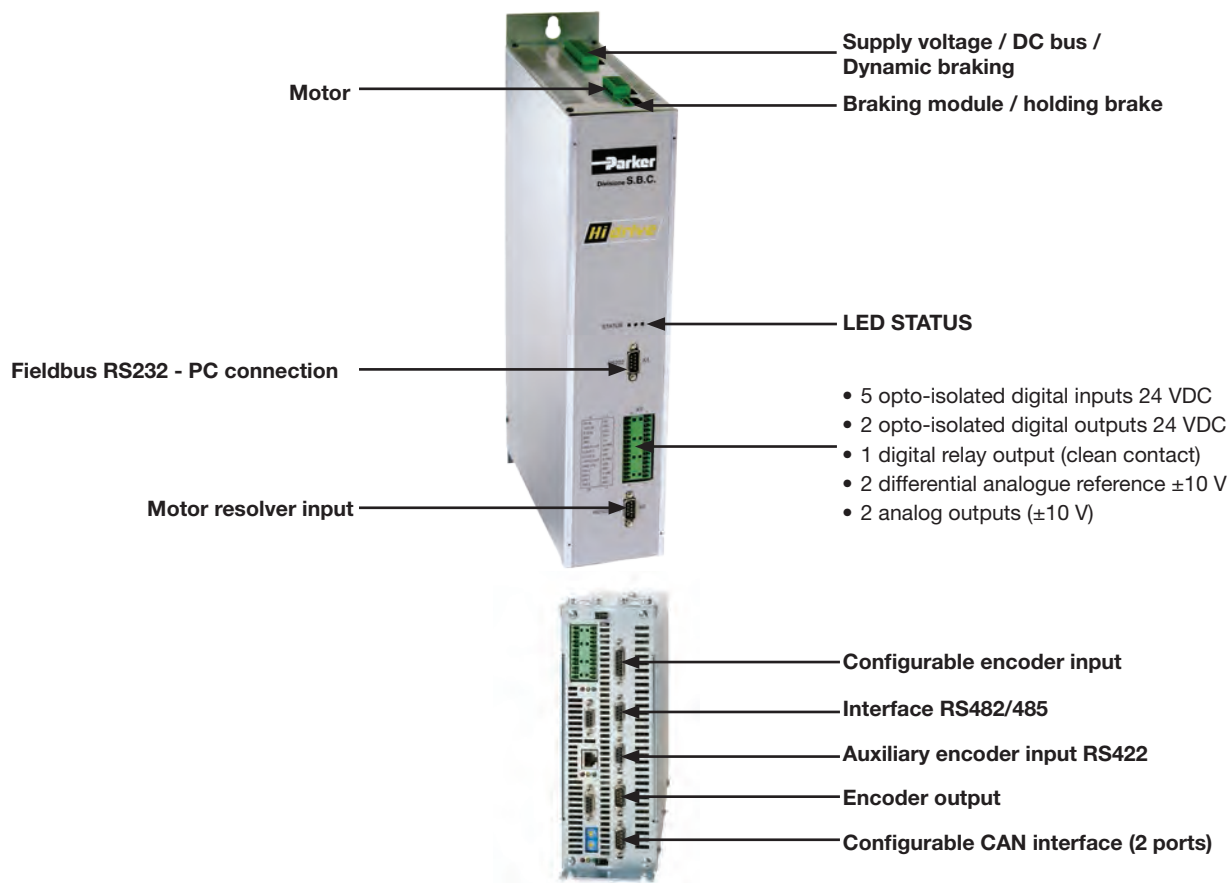
Sizes 4-5:



Size 6:

Model	Frame size	Height (2) [mm]	Width (1) [mm]	Depth (3) [mm]	Weight [kg]
HID 2-5-8-10-15	1	428	87	227	5.8
HID 15			-		
HID 16-25	2	428	122		8.5
HID 35-45	3		227	16	
HID 75	4	660	250	320	40
HID 100-130-155	5	720		365	59
HID 250	6	1145	600	465	100
HID 450	-	1400	900	465	-

## Connection Layout





## Accessories and Options

### Keypad

SK161

Optional keypad, size 2x6 characters with upload/download functions (port RS232)



### Cables

- Resolver cable
- Incremental encoder cable
- Absolute encoder EnDat + SinCos cable
- Absolute encoder Hiperface + SinCos cable
- Encoder SinCos cable
- Motor cable
- Servoventilation cable



### Fieldbus Options

By selecting one of the numerous fieldbus options the Hi-Drive becomes a highly versatile networked drive. EtherCAT based on the Ethernet industry standard, has been implemented within the Hi-Drive to exploit operating performance of industrial PC's.

- EtherCAT
- CANopen (DS402)
- Profibus DP
- PROFINET
- SBCCan (standard)



EtherCAT®

CANopen

PROFI®  
BUS

PROFI®  
NET

## Axis Board

### High performances CN

This board is an axis controller which can be integrated into the Hi-Drive in order to increase the servo drive performance.

The board can generate trajectories of "n" interpolated axes with a low dissipated power, piloting the slave axis via CANopen DSP402.

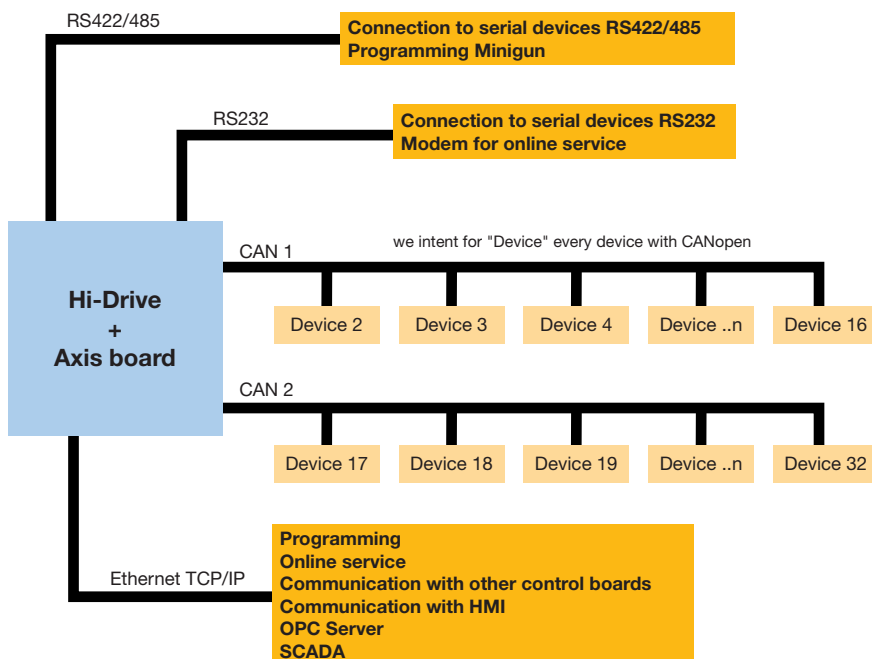
Managing resident I/O and field bus remote I/O the CN board can be linked to the plant network or to any operator panels via Ethernet TCP/IP. The board is equipped with an embedded OPC server.

Equipped with a multitasking real time operating system and can be programmed using standard programming and motion control languages.

- Power PC 400 MHz microprocessor
- Real time multitasking RTE operating system
- Cycle tasks, event control and background
- Interpolation of up to 32 axes for CPU
- CANopen DS402 communication channels
- Libraries with a wide range of function blocks
- 64 MB RAM, 128 MB extractable flash memory and 128 kB EEPROM
- RS232, RS485 and Ethernet



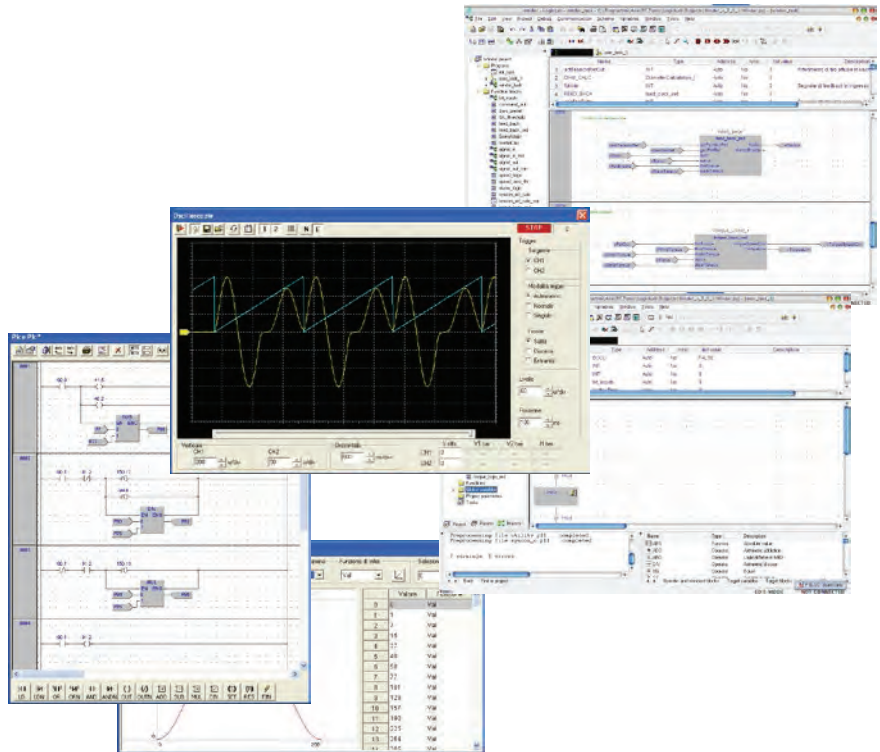
Programming language	
Structured text	for motion control functions
Ladder diagram	for machine cycles programming
ISO	for tool machines programming
RHLL	for robot programming



## Software

### MotionWiz and LogicLab

The free MotionWiz configuration software is available to configure the Hi-Drive system with just a few clicks of the mouse. MotionWiz features a simple and user-friendly interface to speed up installation, optimization and diagnostics procedures. To simplify configuration, MotionWiz shows a typical Windows® environment on the monitor with dialogue windows and toolbars. MotionWiz permits performing operations in both "online" mode, directly in the device, and in "offline" mode on a remote PC. In this case, personalized configuration can be sent to the mechanism subsequently. To simplify the configuration of systems with a large number of axis but with different cuts and the same operating mode, MotionWiz permits maintaining the same mechanism configuration and only changing the type of selected motor. Inside the MotionWiz configurator is a database containing the data of standard Parker motors. MotionWiz incorporates "picoPLC", a built-in PLC environment programmable with standard languages. PicoPLC allows the external word to communicate with the drive and to execute function sequences. If the customer application requires additional calculation resources, an option board programmable with PLC commands in accordance with IEC61131-3 can be inserted.



# Order Code

## Hi-Drive

	1	2	3	4	5	Y1	Y2	Y3	9	10
Order example	<b>HID</b>	<b>X</b>	<b>2</b>	<b>S</b>	<b>S</b>	<b>I</b>	<b>E5</b>	<b>C2</b>	<b>R</b>	<b>M</b>

### 1 Device family

**HID** Servo drive

### 2 Version

**Empty field** Standard version

**X** ATEX device version

### 3 Device current (nominal current rms)

**2** 2 A

**5** 5 A

**8** 8 A

**10** 10 A

**15** 15 A

**16** 16 A

**25** 25 A

**35** 35 A

**45** 45 A

**75** 75 A

**100** 100 A

**130** 130 A

**155** 155 A

**250** 250 A

**450** 450 A

### 4 Protocol

**S** SBCCan (standard)

**D** CANopen (DS402)

### 5 Second input encoder

**S** for SinCos - 1 V<sub>pp</sub> signal

**E** for digital signals after quadrature - RS422

**H** for SinCos signal + Hall sensor

### Y1...Y3 Option cards (slot1, slot2, slot3)

**Empty field** without option

**P** PROFIBUS DP

**I** I/O option (8 digital inputs, 8 digital outputs)

**E5** EtherCAT

**P1** PROFINET

**C** Axis board, without compact flash

**C1** Axis card for up to 1.5 axes (with CANopen DS402)

**C2** Axis card for up to 4 axes (with CANopen DS402)

**C3** Axis card for up to 32 axes (with CANopen DS402)

### 9 Safety technology

**Empty field** without option

**R** Built-in Safety relay cat. 3 in accordance with EN 954-1

### 10 Memory

**Empty field** without option

**M** Memory area for retentive variables







# Parker's Motion & Control Technologies

At Parker, we're guided by a relentless drive to help our customers become more productive and achieve higher levels of profitability by engineering the best systems for their requirements. It means looking at customer applications from many angles to find new ways to create value. Whatever the motion and control technology need, Parker has the experience, breadth of product and global reach to consistently deliver. No company knows more about motion and control technology than Parker. For further info call 00800 27 27 5374



## Aerospace

### Key Markets

Aftermarket services  
Commercial transports  
Engines  
General & business aviation  
Helicopters  
Launch vehicles  
Military aircraft  
Missiles  
Power generation  
Regional transports  
Unmanned aerial vehicles

### Key Products

Control systems & actuation products  
Engine systems & components  
Fluid conveyance systems & components  
Fluid metering, delivery & atomization devices  
Fuel systems & components  
Fuel tank inerting systems  
Hydraulic systems & components  
Thermal management  
Wheels & brakes



## Climate Control

### Key Markets

Agriculture  
Air conditioning  
Construction Machinery  
Food & beverage  
Industrial machinery  
Life sciences  
Oil & gas  
Precision cooling  
Process  
Refrigeration  
Transportation

### Key Products

Accumulators  
Advanced actuators  
CO<sub>2</sub> controls  
Electronic controllers  
Filter driers  
Hand shut-off valves  
Heat exchangers  
Hose & fittings  
Pressure regulating valves  
Refrigerant distributors  
Safety relief valves  
Smart pumps  
Solenoid valves  
Thermostatic expansion valves



## Electromechanical

### Key Markets

Aerospace  
Factory automation  
Life science & medical  
Machine tools  
Packaging machinery  
Paper machinery  
Plastics machinery & converting  
Primary metals  
Semiconductor & electronics  
Textile  
Wire & cable

### Key Products

AC/DC drives & systems  
Electric actuators, gantry robots & slides  
Electrohydraulic actuation systems  
Electromechanical actuation systems  
Human machine interface  
Linear motors  
Stepper motors, servo motors, drives & controls  
Structural extrusions



## Filtration

### Key Markets

Aerospace  
Food & beverage  
Industrial plant & equipment  
Life sciences  
Marine  
Mobile equipment  
Oil & gas  
Power generation & renewable energy  
Process  
Transportation  
Water Purification

### Key Products

Analytical gas generators  
Compressed air filters & dryers  
Engine air, coolant, fuel & oil filtration systems  
Fluid condition monitoring systems  
Hydraulic & lubrication filters  
Hydrogen, nitrogen & zero air generators  
Instrumentation filters  
Membrane & fiber filters  
Microfiltration  
Sterile air filtration  
Water desalination & purification filters & systems



## Fluid & Gas Handling

### Key Markets

Aerial lift  
Agriculture  
Bulk chemical handling  
Construction machinery  
Food & beverage  
Fuel & gas delivery  
Industrial machinery  
Life sciences  
Marine  
Mining  
Mobile  
Oil & gas  
Renewable energy  
Transportation

### Key Products

Check valves  
Connectors for low pressure fluid conveyance  
Deep sea umbilicals  
Diagnostic equipment  
Hose couplings  
Industrial hose  
Mooring systems & power cables  
PTFE hose & tubing  
Quick couplings  
Rubber & thermoplastic hose  
Tube fittings & adapters  
Tubing & plastic fittings



## Hydraulics

### Key Markets

Aerial lift  
Agriculture  
Alternative energy  
Construction machinery  
Forestry  
Industrial machinery  
Machine tools  
Marine  
Material handling  
Mining  
Oil & gas  
Power generation  
Refuse vehicles  
Renewable energy  
Truck hydraulics  
Turf equipment

### Key Products

Accumulators  
Cartridge valves  
Electrohydraulic actuators  
Human machine interfaces  
Hybrid drives  
Hydraulic cylinders  
Hydraulic motors & pumps  
Hydraulic systems  
Hydraulic valves & controls  
Hydrostatic steering  
Integrated hydraulic circuits  
Power take-offs  
Power units  
Rotary actuators  
Sensors



## Pneumatics

### Key Markets

Aerospace  
Conveyor & material handling  
Factory automation  
Life science & medical  
Machine tools  
Packaging machinery  
Transportation & automotive

### Key Products

Air preparation  
Brass fittings & valves  
Manifolds  
Pneumatic accessories  
Pneumatic actuators & grippers  
Pneumatic valves & controls  
Quick disconnects  
Rotary actuators  
Rubber & thermoplastic hose & couplings  
Structural extrusions  
Thermoplastic tubing & fittings  
Vacuum generators, cups & sensors



## Process Control

### Key Markets

Alternative fuels  
Biopharmaceuticals  
Chemical & refining  
Food & beverage  
Marine & shipbuilding  
Medical & dental  
Microelectronics  
Nuclear Power  
Offshore oil exploration  
Oil & gas  
Pharmaceuticals  
Power generation  
Pulp & paper  
Steel  
Water/wastewater

### Key Products

Analytical Instruments  
Analytical sample conditioning products & systems  
Chemical injection fittings & valves  
Fluoropolymer chemical delivery fittings, valves & pumps  
High purity gas delivery fittings, valves, regulators & digital flow controllers  
Industrial mass flow meters/controllers  
Permanent no-weld tube fittings  
Precision industrial regulators & flow controllers  
Process control double block & bleeds  
Process control fittings, valves, regulators & manifold valves



## Sealing & Shielding

### Key Markets

Aerospace  
Chemical processing  
Consumer  
Fluid power  
General Industrial  
Information technology  
Life sciences  
Microelectronics  
Military  
Oil & gas  
Power generation  
Renewable energy  
Telecommunications  
Transportation

### Key Products

Dynamic seals  
Elastomeric o-rings  
Electro-medical instrument design & assembly  
EMI shielding  
Extruded & precision-cut, fabricated elastomeric seals  
High temperature metal seals  
Homogeneous & inserted elastomeric shapes  
Medical device fabrication & assembly  
Metal & plastic retained composite seals  
Shielded optical windows  
Silicone tubing & extrusions  
Thermal management  
Vibration dampening



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Your local authorized Parker distributor